

# Copy and Pasted From Woodgrain Website 11/2/2023

## Interior Finishing

### **STAIN-AND-CLEAR FINISH**

When staining, a wood conditioner should be used to help achieve a more uniform finish. (Be sure to follow wood conditioner manufacturer's instructions closely.) A solvent-borne finish system is recommended for interior doors and may be a lacquer-based system. For best performance, a minimum of two clear top coats should be used over stains. All six sides of the door must be properly sealed for warranty to apply. Woodgrain Doors have plastic film protection on the glass, removal of plastic film protection immediately after applying the finish is required. Failure to remove the plastic film at this time may cause harm to the glass and will create difficulty in removing the film at a later time. Do not use razor blades or sharp objects to remove the film or clean the glass. These items will scratch the glass.

### **PAINTED FINISH**

Apply 2-3 coats of either oil-base or latex resin-base paints over 1-2 coats of an oil-base primer. (Latex or water base primer may contribute to raised grain and require extra sanding to achieve a smooth finish.) All finishes should be applied in accordance with the manufacturer's instructions. All six sides of the door must be properly sealed for warranty to apply.

**CAUTION:** Woodgrain Doors cannot evaluate all the available paints and stains, nor customers' specific application requirements. Your paint dealer should know of suitable finish systems that give satisfactory results in your region. It is highly recommended that

top quality finishes be selected, and the application instructions on the container be followed explicitly.

Please do not use metal objects, (razor blades etc.) to remove caulking compound or paint and varnish residue. It is known to scratch the tempered glass. Please do not use compressed air to blow off wood doors, as condensation in the air lines may cause irregular finishing results.

## Woodgrain Doors with Glass

Plastic film protection on the glass should be removed immediately after applying the finish. Failure

to remove the plastic film at this time may cause harm to the glass and may create difficulty in removing the film. Use caution to avoid scratching the glass while cleaning it. Glass that is scratched due to cleaning is not covered by the warranty. Film should be removed by scoring edges carefully under sticking or profile edge and peeled off by hand. SOP instructions for film removal available on request.

## Glass Cleaning and Care Guidelines

Plastic film protection on the glass should be removed immediately after applying the finish. Failure

to remove the plastic film at this time may cause harm to the glass and may create difficulty in removing the film. Use caution to avoid scratching the glass while cleaning it. Glass that is scratched due to cleaning is not covered by the warranty. Film should be removed by scoring edges carefully under sticking or profile edge and peeled off by hand. SOP instructions for film removal available on request.

**DO:**

Clean glass when dirt and residue appear  
Exercise special care when cleaning coated glass surfaces  
Avoid cleaning tinted and coated glass surfaces in direct sunlight  
Start cleaning at the upper level of glass and continue to lower levels  
Soak the glass surface with clean water and soap solution to loosen dirt and debris  
Use a mild, non-abrasive commercial window cleaning solution  
Use a squeegee to remove all of the cleaning solution  
Dry all cleaning solution from window gaskets, sealants and frame  
Be aware of and follow the glass supplier's specific cleaning recommendations  
Prevent conditions that can damage the glass

**DON'T:**

Don't use scrapers of any size or type for cleaning glass  
Don't allow dirt and residue to remain on glass for an extended period of time  
Don't begin cleaning glass without knowing if a coated surface is exposed  
Don't clean tinted or coated glass in direct sunlight  
Don't allow water or cleaning residue to remain on the glass or adjacent materials  
Don't begin cleaning without rinsing excessive dirt and debris  
Don't use abrasive cleaning solutions or materials  
Don't allow metal parts of cleaning equipment to contact the glass  
Don't trap abrasive particles between the cleaning materials and the glass surface  
Don't allow other trades to lean tools or materials against the glass surface  
Don't allow splashed materials to dry on the glass surface